

Work Order ID 61654

Tuesday, August 31, 2010 9:51:00 AM



Page 1

Item ID: D3403-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 8/31/2010 Start Qty: 30.00



Cust Item ID:

Required Date: 9/7/2010 Req'd Qty: 30.00



Customer:

Reference:

Approvals: Process Plan: H Date: 10-8-31 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3403	Rev B								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1- Turn as per Folio FA556 & Dwg D3403 ☐ Folio Rev: D Dwg Rev: 10/09/27
☒ 2-Debur

30 ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10/09/27

30 ✓

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

10/09/27

30 ✓

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: 052

0.00

Memo

0.00

Packaging

10/9/28 30

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

10/09/28 30

Picklist Print

Tuesday, August 31, 2010 9:51:04 AM

Page 1

Work Order ID: 61654

Parent Item: D3403-1

Parent Item Name: Bushing



Start Date: 8/31/2010

Required Date: 9/7/2010

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP Rev:A 05.08.31 New issue KJ/JLM
IPP Rev:B 06-03-07 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.750

Purchased

No

100

f

82.1849

0.208

6.24



303 Round Bar 0.750



SA 10/05/27

Location

Loc Qty

Loc Code

MAT

4.2197

107077

0

115010

4.2197

MAT028

49.9052

113134

49.65

113424

0.2552

MAT029

28.06

114356

28.06

*

10/05/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

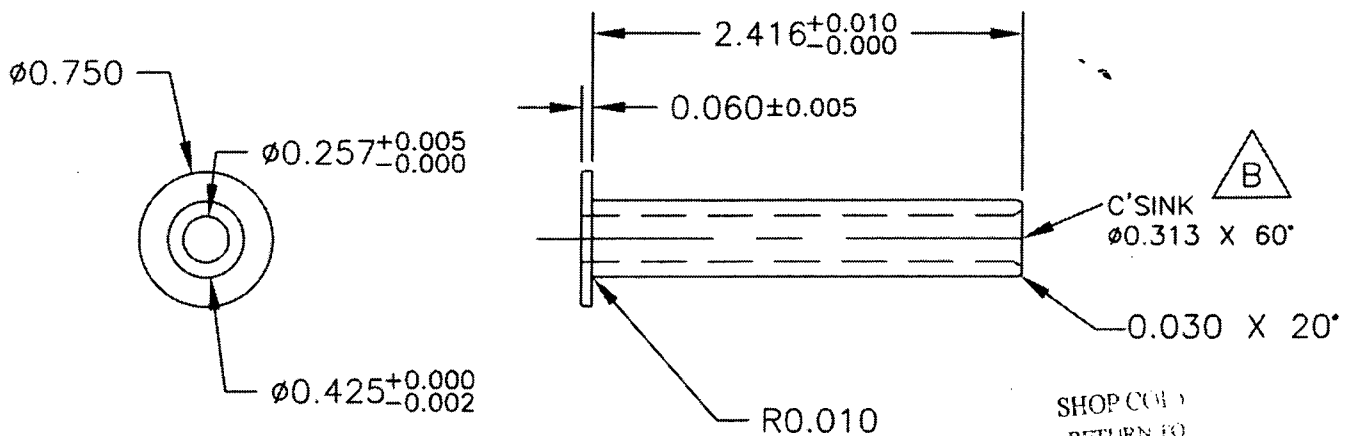
NOTE: Date & initial all entries

DART

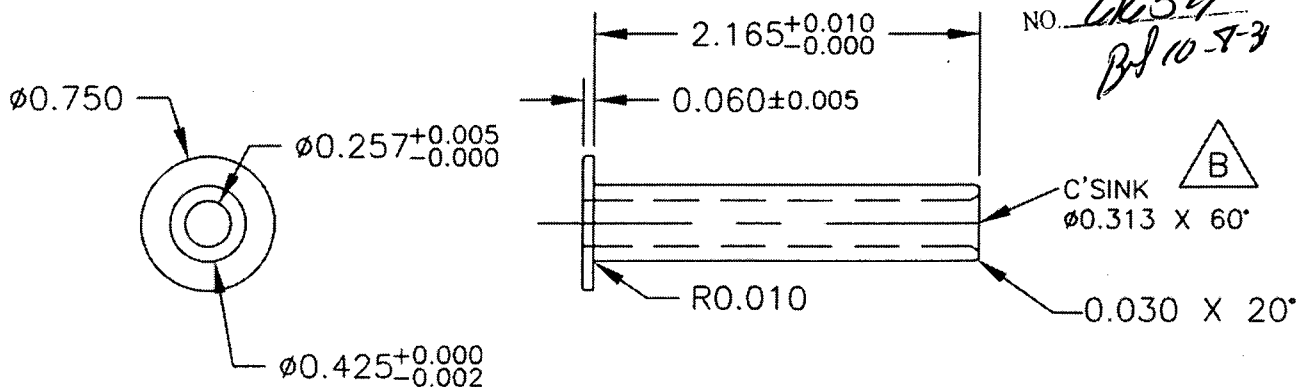
DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3403	REV. B SHEET 1 OF 1
DATE 06.01.23		TITLE BUSHING	SCALE 1:1
A	05.03.07	NEW ISSUE	
B	06.01.23	ADD COUNTERSINK	

RELEASED

06.01.23 H

**D3403-1 BUSHING**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4654
B/10-8-3

**D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL: $\phi 0.750$ AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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